

# IRON and STEEL PLANT FACILITIES

## NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>CANADA</b>							
<b>Algoma</b> Sault Ste. Marie, ON	Mannesmann Demag 1979	Slab	2	203 x 1,016–2,159	Curved	227	1,906
	Danieli 1997	Slab	2	89 x 787–1,600	Straight, Funnel	227	2,178
<b>ArcelorMittal</b> Contrecoeur East Contrecoeur, QC	Concast/VAI 1972/2006	Billet	6	120–160 sq.	Curved	141	862
	VAI 1978	Slab	1	178–203 x 762–1,550	Straight	141	907
Contrecoeur West Contrecoeur, QC	Concast 1974	Billet	4	120–175 sq.	Curved	104	454
Dofasco G.P. Hamilton, ON	Mannesmann Demag/Hitachi-Zosen 1987	Slab	2	254 x 740–1,600	Straight	317	2,450
	VAI 1996	Slab	1	216 x 740–1,600	Straight	167	1,180
<b>EVRAZ North America</b> EVRAZ Regina Regina, SK	Pecor/Mesta 1987	Slab	1	254 x 1,016–2,235	Curved	136	907
<b>Gerdau Long Steel North America</b> Cambridge Mill Cambridge, ON	Concast 1978/1999	Billet	3	127 sq.	Curved	40	390
Manitoba Mill Selkirk, MB	Danieli 1997	Billet, bloom	3	170–254 sq.; 178–254 x 305–406	Curved	54	390
Whitby Mill Whitby, ON	Concast 1981/2006	Billet	5	130 sq.; 140–152 x 187–254	Curved	123	907
<b>Ivaco Rolling Mills LP</b> L'Original, ON	Concast 1975/1982	Billet	4	140 sq.	Curved	68	363
	Concast 2015	Billet	3	160 sq.	Curved	75	635

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>Kyoei Steel Group</b> AltaSteel Inc. Edmonton, AB	Koppers 1974	Billet	3	150–200 sq.	Straight	68	331
<b>Rio Tinto Iron &amp; Titanium</b> Sorel-Tracy, QC	Rokop 1986	Billet, round	4	160 sq.; 215 dia.	Curved	113	517
<b>Stelco Inc.</b> Hamilton Works Hamilton, ON (idle)	Hitachi-Zosen/ Mannesmann Demag 1987	Slab	Single/ twin	242 x 1,016–2,032	Curved	140	1,270
	Hitachi-Zosen/ Mannesmann Demag 1987	Slab	1	242 x 1,016–2,032	Curved	140	1,270
Lake Erie Works Nanticoke, ON	Mannesmann Demag 1980/1997	Slab	2	240 x 1,050–2,030	Curved	250	2,360
<b>Valbruna ASW Inc.</b> Welland, ON	Danieli 1987	Billet, bloom	3	115/146 sq.; 203 x 254	Curved	64	363
<b>MEXICO</b>							
<b>Aceros del Noreste-Acenor</b> Chihuahua, CI	Rokop 1977	Billet	2	100–150 sq.	Vertical	30	109
	Continua International 1959	Billet	2	50–75 sq.	Vertical	14	54
<b>Aceros Nacionales</b> Tlalnepantla, EM	Mannesmann Demag 1977	Billet	4	83–107 sq.	Curved	50	159
	Mannesmann Demag 1973	Billet	4	83–107 sq.	Curved	50	159

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>Altos Hornos de México (AHMSA)</b> Monclova, CA	Siemens VAI 2014	Slab	1	152 x 203; 1,524 x 2,464	Straight	150	1,200
	Mannesmann Demag/Hitachi/Corus 1995/2010	Slab	2	200–300 x 990–1,990	Curved	150	1,500
	Mannesmann Demag/Hitachi 1983	Slab	2	200 x 838–1,575	Curved	150	1,100
	Mannesmann Demag 1976	Slab	2	200 x 838–1,066	Curved	150	750
<b>ArcelorMittal</b> Lázaro Cárdenas Lázaro Cárdenas, MC	Mannesmann Demag/Hitachi-Zosen/SMS Siemag 1988/2010	Slab	4	200–225 x 965–1,930	Curved	218	4,000
	Siemens VAI 1976/1998	Billet	6	100–150 sq.	Curved	109	750
	Siemens VAI 1976/1996	Billet	6	127 sq.	Curved	109	750
	Siemens VAI 1976/1996	Billet	6	127 sq.	Curved	109	750
<b>Deacero S.A. de C.V.</b> Celaya, GJ	Danieli 2006	Billet	6	160–170 sq.	Curved	91	1,000
	Saltillo, CA	Danieli 1999	Billet	4	160–215 dia.	Curved	57
<b>Fonderia</b> San Luis Potosí, SLP	Danieli 1975/2005	Billet	4	120–130 sq.	Curved	68	400

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>Gerdau</b> Sidertul Mexico City, DF	Danieli 1985	Billet	3	130–150 sq.	Curved	60	500
<b>Grupo Simec</b> Apizaco- Huamantla, TL	Danieli 2010	Billet	4	115–160 sq.	Curved	78	562
Guadalajara, JA	Mannes- mann- Demag 1977	Billet	4	115–160 sq.	Curved	64	350
Mexicali, BN	Mannes- mann- Demag 1993	Billet	4	115–160 sq.	Curved	73	430
<b>Talleres y Aceros S.A. de C.V.</b> Veracruz, VZ	Danieli 1992	Billet	4	100–140 sq.	Curved	54	450
	Castrip 2017	Strip	1	0.9–1.8 x 1,345–1,680	Twin roll	100	655
<b>TenarisTamsa</b> Veracruz, VZ	Mannes- mann- Demag 1986	Billet, round	5	215–368 dia.	Curved	132	800
<b>Ternium</b> Apodaca, NL	Danieli 1993	Billet	5	100–152 sq.	Curved	82	660
Monterrey, NL	SMS Concast 1994	Thin slab	1	50 x 787–1,346	Funnel	181	2,200
Puebla, PU	Concast 1996/1997/ 1998	Billet	5	140–165 sq.	Curved	118	600
<b>UNITED STATES</b>							
<b>ATI Specialty Rolled Products</b> Brackenridge, PA	Concast 1978	Slab	1	203 x 660–1,320	Curved	113	454
<b>Alton Steel Inc.</b> Alton, IL	Mannes- mann- Demag 1986/2006	Billet, bloom	6	102 x 235–394; 178 sq.	Straight	191	726

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
ArcelorMittal USA* Burns Harbor, IN	Mannesmann Demag/ VAI/SMS 1975/2004/ 2010	Slab	2	254 x 965–1,930	Curved	277	1,815
	VAI/Steel-Plantech 1986/2015	Slab	2	254 x 965–2,159	Straight	277	2,904
Cleveland East Cleveland, OH	Mannesmann Demag/ Hitachi-Zosen 1983	Slab	2	229 x 864–1,854	Curved	250	2,632
Cleveland West Cleveland, OH	Mannesmann Demag 1993	Slab	2	229 x 610–1,626	Curved	200	1,815
Coatesville, PA	Concast 1969/ 1988/2013	Slab	1	305 x 2,159	Curved	150	681
Indiana Harbor East No. 2 S.P. (idle) East Chicago, IN	Mannesmann Demag/Hitachi-Zosen 1985	Slab	1	235 x 889–1,930	Curved	200	1,089
	Mannesmann Demag/Hitachi-Zosen 1986/1989	Slab	2	235 x 610–1,524	Curved	200	1,452
Indiana Harbor East No. 3 S.P. (idle) East Chicago, IN	Sumitomo/ Primetals 1983/2016	Slab	1	254 x 1,067–2,032	Curved/ straight	259	1,724

\*In December 2020, Cleveland-Cliffs Inc. acquired substantially all of ArcelorMittal USA's assets. The deal includes ArcelorMittal USA's six steelmaking facilities, eight finishing facilities, and its coal, iron and coke facilities.

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>(ArcelorMittal USA cont'd)*</b> Indiana Harbor East No. 4 S.P. East Chicago, IN 1972/2000	Mannesmann Demag/ Hitachi- Zosen	Slab	2	235 x 864–1,676	Straight	236	2,722
Indiana Harbor Long Carbon (idle) East Chicago, IN	Paul Wurth 1990	Billet	4	178 sq.	Curved	227	544
Riverdale, IL	SMS 1996	Slab	1	56 x 940–1,600	Funnel	82	907
Steeltown, PA	Mannesmann Demag 1983	Bloom	3	370 x 600	Curved	136	1,089
<b>Arkansas Steel Associates LLC</b> Newport, AR	Mitsubishi/ Rokop 1994	Billet, bloom	2	100–175 sq.; 178 x 432	Curved	34	318
<b>Big River Steel**</b> Osceola, AR	SMS 2016	Slab	1	55–85 x 900–1,930	Funnel	150	1,500
<b>Carpenter Technology Corp.</b> Reading, PA	Concast 1978	Billet, bloom	2	127 x 203–254	Curved	45	100
<b>Cascade Steel Rolling Mills Inc.</b> McMinnville, OR	Danieli 1991	Billet	5	137–160 sq.	Curved	100	635
<b>Charter Manufacturing Co.</b> Charter Steel – Cleveland Cuyahoga Heights, OH	Danieli 2006	Billet	4	140–178 sq.	Curved	77	590
Charter Steel – Saukville Saukville, WI	Concast 1991	Billet	4	140 sq.	Curved	91	499

\*\*In December 2020, United States Steel Corporation announced that it had exercised an option to acquire the remaining equity in Big River Steel. The transaction is expected to close in the first quarter of 2021.

# IRON and STEEL PLANT FACILITIES

## NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>Cleveland-Cliffs Inc.</b> AK Steel–Butler Works Butler, PA	Mannesmann Demag 1970	Slab	2	203 x 660–1,600	Curved	159	454
	Mannesmann Demag 1981	Slab	2	203 x 660–1,320	Curved	159	454
AK Steel–Dearborn Works Dearborn, MI	Mannesmann Demag/ Hitachi-Zosen/ SMS Siemag 1986/2006	Slab	2	203 x 965–1,880	Straight	230	2,359
	Concast 1996	Slab	1	203 x 762–1,524	Curved	230	1,180
AK Steel–Mansfield Works Mansfield, OH	Siemens VAI 1995	Slab	1	133 x 635–1,270	Straight	127	681
AK Steel–Middletown Works Middletown, OH	Mannesmann Demag/VAI 1972/1995	Slab	2	229 x 1,016–1,320	Curved	204	2,722
<b>Commercial Metals Company</b> CMC Steel Alabama Birmingham, AL	Rokop/ VAI-Pomini 1992	Billet, bloom	4	120–203 sq.; 152 x 203–254	Curved	80	680
CMC Steel Arizona Mesa, AZ	Danieli 2009	Billet	1	130 sq.	Curved	35	360
CMC Steel Florida Jacksonville, FL	Rokop 1976	Billet	4	130 sq.	Curved	85	690
CMC Steel New Jersey Sayreville, NJ	Danieli 1996	Billet	6	115–130 sq.	Curved	77	690
CMC Steel Oklahoma Durant, OK	Danieli 2017	Billet	1	130 sq.	Curved	44	360

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>(Commercial Metals Company cont'd)</b> CMC Steel South Carolina Cayce, SC	Mannesmann Demag 1991	Billet, bloom	4	127–133 sq.; 159 x 194	Curved	90	770
CMC Steel Tennessee Knoxville, TN	Rokop 2000	Billet	3	127 sq.	Curved	65	545
CMC Steel Texas Seguin, TX	Concast 2006	Billet, bloom	4	102–159 sq.; 184 x 137	Curved	109	950
<b>EVRAZ North America</b> EVRAZ Rocky Mountain Steel Pueblo, CO	Mannesmann Demag 1994/2005	Round	6	195–311 dia.	Curved	136	998
<b>Gerdaul Long Steel North America</b> Cartersville Mill Cartersville, GA	VAI/Primetals Technologies 1999/2018	Billet, bloom, beam blank	4	130–160 sq.; 160 x 230– 320; 285 x 175 x 77	Curved	107	726
Charlotte Mill Charlotte, NC	Concast/ Rokop 1979	Billet	3	114–127 sq.	Curved	41	381
Jackson Mill Jackson, TN	Rokop/VAI 1981/2003	Billet, bloom, beam blank	4	133–159 sq.; 117–152 x 168–178	Curved	127	590
Midlothian Mill Midlothian, TX	Concast 1975	Billet	4	165 sq.	Curved	136	726
	Concast 1981	Billet, bloom, beam blank	5	127–152 x 178–254; 305 x 152–210 x 75–100	Curved	136	885
	Concast 1991	Beam blank	2	431–711 x 220–305 x 51	Curved	136	544
Petersburg Mill Petersburg, VA	SMS Concast 1999	Beam blank	2	406–1,041 x 229–368 x 51	Curved	136	1,089



## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
St. Paul Mill St. Paul, MN	Various/ Danieli 1994/2014	Billet, bloom	4	152–165 sq.	Curved	82	544
Wilton Mill Wilton, IA	Koppers/ Various 1976	Billet	3	140 sq.	Curved	73	299
<b>Gerdau Special Steel North America</b> Fort Smith Mill Fort Smith, AR	Vallourec 1984	Rounds	3	140–228 dia.	Straight, centrifugal	50	426
Jackson Mill Jackson, MI	Vallourec 1974	Rounds	2	170–179 dia.	Straight, centrifugal	50	272
Monroe Mill Monroe, MI	Danieli 2012	Billet	4	152–240 sq.	Curved	116	817
<b>Leggett &amp; Platt</b> Sterling Steel Co. LLC Sterling, IL	Concast 1980	Billet	8	130 sq.	Curved	350	1,430
<b>Liberty Steel USA</b> Liberty Steel & Wire Peoria Peoria, IL	Concast 1998	Billet	6	127 sq.	Curved	159	744
Liberty Steel Georgetown Georgetown, SC	Danieli 1989	Billet	6	120 sq.	Curved	73	907
<b>Mid American Steel</b> Madill, OK	Rokop 1976	Billet	3	158 sq.	Curved	32	272
<b>NLMK</b> NLMK Indiana Portage, IN	Danieli 1997	Slab	1	206 x 990–1,524	Curved	118	770
<b>North American Stainless</b> Ghent, KY	SMS- Demag 2000	Slab	1	200 x 600–1,600	Straight	136	1,216
	Danieli 2007	Billet	4	200 sq.	Curved	136	200
<b>North Star BlueScope Steel</b> Delta, OH	Sumitomo/ Siemens VAI 1996/2006	Slab	1	100 x 990–1,575	Straight	172	1,906

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
Nucor Corp. Nucor Steel– Arkansas Blytheville, AR	SMS 1992/1994	Thin slab	1	50–70 x 914–1,625	Straight, funnel	150	2,450
	Castrip 2009	Strip	1	0.9–1.8 x 1,345–1,680	Twin roll	100	655
Nucor Steel Auburn Inc. Auburn, NY	Concast/ Various 1975/1990/ 2005/2007	Billet	3	127–159 sq.	Curved	67	500
Nucor Steel– Berkeley Huger, SC	SMS 1996/2013	Thin slab	1	50–65 x 900–1,920	Straight, funnel	159	1,450
	SMS 2000/2019	Thin slab	1	50–65 x 900–1,920	Straight, funnel	159	1,450
	SMS Concast 1998	Bloom, billet, beam blank	4	160 sq.; 160 x 230; 77 x 220 x 330	Curved	159	910
Nucor Steel Birmingham Inc. Birmingham, AL	Rokop 1993	Billet	3	140 sq.	Curved	54	454
Nucor Steel– Decatur LLC Trinity, AL	Sumitomo 1997	Slab	2	90 x 915– 1,625	Straight	180	2,381
Nucor Steel Florida Frostproof, FL	Danieli 2020	Billets	1	130 sq.	Curved	45	380
Nucor Steel Gallatin Ghent, KY	SMS 1995	Thin slab	1	65 x 1,067– 1,650	Funnel	181	1,452
Nucor Steel– Hertford County Cofield, NC	Danieli 2000	Slab	1	135–160 x 1,830–3,125	Straight, funnel	154	2,269
Nucor Steel– Indiana Crawfordsville, IN	SMS 1989/1994	Slab	1	50 x 915–1,397	Straight, funnel	118	907
	Castrip 2002	Strip	1	0.9–1.8 x 1,345–1,410	Twin roll	100	490
Nucor Steel Jackson Inc. Flowood, MS	Concast 2009	Billet	3	100–160 sq.	Curved	50	550

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
Nucor Steel Kankakee Inc. Bourbonnais, IL	Rokop 1986	Billet	4	115–160 sq.	Curved	77	794
Nucor Steel Marion Inc. Marion, OH	Gladwin/Rokop 1984	Billet	4	115–140 sq.	Straight	47	345
Nucor Steel Memphis Inc. Memphis, TN	Danieli 2008	Rounds	3	267–511 dia.	Curved	91	771
Nucor Steel–Nebraska Norfolk, NE	Concast 1997/2014	Billet, rounds	5	168 sq., 157–225 dia.	Curved	100	907
Nucor Steel Seattle Inc. Seattle, WA	Concast 1985/2005	Billet	4	130–160 sq.	Curved	107	998
Nucor Steel Sedalia Sedalia, MO	Danieli 2020	Billet	1	130 sq.	Curved	45	380
Nucor Steel–South Carolina Darlington, SC	Rokop 1993	Billet	4	133–178 sq.	Curved	109	907
Nucor Steel–Texas Jewett, TX	Concast 2005	Billet, bloom	5	160 sq.; 152 x 228	Curved	82	907
Nucor Steel Tuscaloosa Inc. Tuscaloosa, AL	Concast 1996	Slab	1	135 x 1,016–2,565	Curved	136	1,200
Nucor Steel–Utah Plymouth, UT	Rokop 1981	Billet, bloom	4	165 sq.; 127–140 x 215–292	Curved	54	907

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>Nucor-Yamato Steel Co.</b> Blytheville, AR	Concast/Sumitomo 1988	Bloom, beam blank, slab	4	200 x 280–470; 370–400 x 460–510 x 120; 155 x 330–935	Curved	113	1,361
	Concast/Sumitomo 1993	Beam blank, slab	2	410–513 x 600–1,150 x 120–165; 155 x 1,045	Curved	113	1,270
	Castrip 2012	Strip	1	0.7–2.0 x 1,345–1,680	Twin roll	109	613
<b>Optimus Steel</b> Beaumont, TX	Concast/ Various, 1976/2004	Billet	4	130–152 sq.	Curved	113	590
<b>Outokumpu Stainless USA LLC</b> Calvert, AL	VAI 2012	Slab	1	180–240 x 800–1,900	Straight	160	1,000
<b>Republic Steel</b> Canton, OH	Danieli 1995	Bloom	4	254 x 330	Curved	195	780
	Danieli 2005	Billet, bloom	5	170–254 sq.; 178–254 x 305–406	Curved	195	613
Lorain, OH (idle)	Mannesmann Demag 1983	Billet, bloom, round	6	150–267 sq.; 152–311 dia.	Curved	200	907
	Mannesmann Demag 1995	Billet, Bloom, round	5	267 sq.; 310 x 370; 267–342 dia.	Curved	200	1,089
<b>SSAB Americas</b> SSAB Alabama Inc. Axis, AL	VAI 2001	Medium slab	1	152 x 3,048	Straight	168	1,134
SSAB Iowa Inc. Muscatine, IA	Mannesmann Demag 1997	Medium slab	1	153 x 3,048	Straight	144	1,134

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>Steel Dynamics Inc.</b> Engineered Bar Products Div. Pittsboro, IN	Demag/SMS 1996/2004	Billet, bloom	3	178 sq.; 262 x 358	Curved	91	653
Flat Roll Group Butler Div. Butler, IN	SMS 1996, 1998	Thin slab	1	65 x 915–1,625	Funnel	150	3,000
Flat Roll Group Columbus Div. Columbus, MS	SMS Siemag 2008/2011	Thin slab	1	60–65 x 914–1,930	Straight, funnel	150	3,086
Roanoke Bar Div. Roanoke, VA	Danieli 1982	Billet	5	100–152 sq.	Curved	77	544
Steel of West Virginia Inc. Huntington, WV	Concast 1975	Billet, beam blank	3	100 sq.; 248 x 152	Curved	59	254
Structural and Rail Div. Columbia City, IN	SMS 2002	Bloom, beam blank	4	430–1,005 x 260–420 x 78–90; 152–254 x 254–305	Curved	109	1,160
	Siemens VAI 2010	Billet, bloom	4–5	178–203 sq; 203–254 x 254–356	Curved	109	1,160
<b>Tenaris</b> IPSCO Tubulars Inc. Koppel, PA	Arbed 1984	Round	4	140–165 dia.	Curved	82	544
<b>TimkenSteel Corp.</b> Faircrest Plant Canton, OH	SMS Concast 2014	Bloom	3	280–460 x 430–610	Straight	175	900
Harrison Plant Canton, OH	Sumitomo/ Concast 1992	Bloom	4	280 x 375	Curved	118	590
<b>United States Steel Corporation</b> Fairfield Works Fairfield, AL	Concast/ SMS Demag 1984	Round	4	267–317 dia.	Curved	191	742
	Fives-Cail Babcock 1988	Slab	1 single, 2 twin	254 x 762–2,540	Straight	191	1,750

## IRON and STEEL PLANT FACILITIES

### NORTH AMERICAN CONTINUOUS CASTERS

Company	Supplier start-up year	Cast product	No. of strands	Product dimensions (mm)	Mold type	Ladle cap. (mt)	Stated cap. ('000 mt/year)
<b>(United States Steel Corporation cont'd)</b> Gary Works No. 1 BOP Gary, IN	USS Imperial Mold/Concast 1967/1982	Slab	1	230 x 914–2,006	Straight	200	1,742
	Concast Sumitomo 1986	Slab	2	230 x 1,168–2,388	Straight	204	3,339
Gary Works QBOP Gary, IN	VAI 1991	Slab	1 single, 2 twin	230 x 813–2,642	Straight	204	1,906
	VAI 1986/2015	Slab	1	220 x 889–2,210	Straight	209	1,814
Granite City Works Granite City, IL	Concast 1990	Slab	1	220 x 890–2,032	Curved	209	1,307
	Concast 1977	Slab	1 single, 2 twin	244 x 762–2,515	Curved	231	1,996
Great Lakes Works Ecorse, MI	Concast/ Sumitomo 1987	Slab	2	244 x 610–1,930	Straight	231	2,541
	Davy Distington 1992	Slab	2	203 x 710–1,675	Straight	227	2,541
Mon Valley Works Edgar Thomson Plant Braddock, PA							
<b>Vallourec Star LP</b> Youngstown, OH	Concast/ Wean United 1986/2009	Round	3	222–286 dia.	Curved	90	730